GAQ03S24
DC-DC Converter Technical Manual V1.4

Quarter-Brick DC-DC Converter	36 - 75 V Input	24 V Output	3 A Current	Negative Logic

Description

The GAQ03S24 is a new generation isolated DC-DC converter that uses an industry nonstandard quarter-brick structure, and features high efficiency and power density, operates from an input voltage range of 36 V to 75 V, provides the rated output voltage of 24 V and the maximum output current of 3 A.

GAQ03S24

Operational Features

- Input voltage: 36 - 75 V
- Output current: 0 - 3 A
- Low output ripple and noise
- Efficiency: 92.5% (24 V, 3 A)

Mechanical Features

- Industry nonstandard quarter-brick (D x W x H): 57.9 mm x 36.8 mm x 9.7 mm (2.28 in. x 1.45 in. x 0.38 in.)
- Weight: about 33 g

Control Features

- Remote on/off
- Output voltage trim

Protection Features

- Input undervoltage protection
- Output overcurrent protection (hiccup mode)
- Output short circuit protection (hiccup mode)
- Output overvoltage protection (hiccup mode)
- Overtemperature protection (self-recovery)

Safety Features

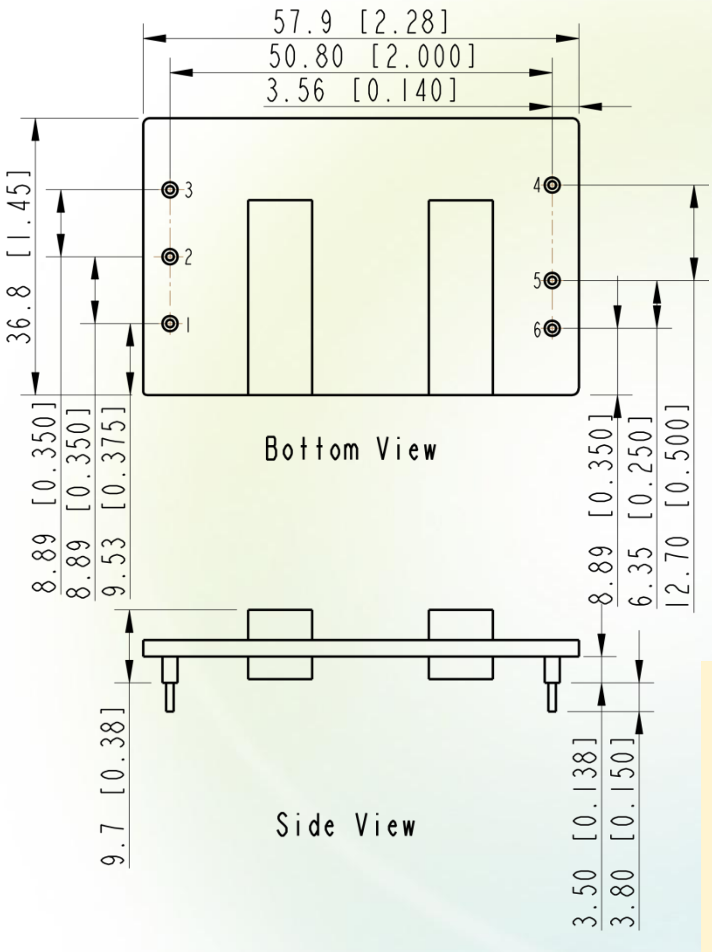
- UL60950-1 and CSA C22.2 No. 60950-1-07
- Meet UL94V-0 flammability requirements
- RoHS6 compliant

Designation Explanation

GAQ	03	S	24
1	2	3	4

1 — 48Vin, high performance, analog control quarter-brick
2 — Output current: 3 A
3 — Single output
4 — Output voltage: 24 V

Mechanical Diagram



Pin Description

Pin No.	Function
1	V_{in} (+)
2	On/Off
3	V_{in} (–)
4	V_{out} (–)
5	Trim
6	V_{out} (+)

NOTE

1. All dimensions in mm [in.]
   Tolerances: x.x ± 0.5 mm [x.xx± 0.02 in.]
   x.xx ± 0.25 mm [x.xxx ± 0.010 in.]
2. Pin 1-6 are 1.00 ± 0.05 mm [0.040 ± 0.002 in.] diameter with 2.00 ± 0.10 mm [0.080 ± 0.004 in.] diameter standoff shoulders.

Electrical Specifications

Conditions: T_A = 25°C (77°F), Airflow = 1 m/s (200 LFM), V_{in} = 48 V, unless otherwise notes.

Parameter	Min.	Typ.	Max.	Units	Notes & Conditions
Absolute maximum ratings					
Input voltage Continuous Transient (100 ms)	 - -	 - -	 80 100	 V V	 - -
Operating ambient temperature	-40	-	85	ºC	See the thermal derating curve
Storage temperature	-55	-	125	ºC	-
Operating humidity	5	-	95	% RH	Non-condensing
Input characteristics					
Operating input voltage	36	48	75	V	-
Maximum input current	-	-	2.4	A	V_{in} = 36 V; I_{out} = 3 A
No-load loss	-	4	-	W	V_{in} = 48 V; I_{out} = 0 A
Input capacitance	47	100	-	µF	Aluminum electrolytic capacitor
Inrush transient	-	-	1	A^2s	-
Input reflected ripple current (peak to peak)	-	-	29	mA	Oscilloscope bandwidth: 20 MHz
Output characteristics					
Output voltage set point	23.28	24	24.72	V	V_{in} = 36 - 75 V; I_{out} = 3 A
Output power	0	-	72	W	-
Output line regulation	-	-	±3	%	V_{in}=36 - 75 V; I_{out} = 3 A
Output load regulation	-	-	±3	%	V_{in} = 48 V; I_{out} = 0 - 3 A
Regulated voltage precision	-	-	±3	%	V_{in}=36 - 75 V; I_{out} = 0 - 3 A
Temperature coefficient	-	-	0.02	%Vout /°C	T_A = -40°C to +85°C (-40°F to +185°F)
External capacitance	100	-	1500	µF	-
Output current	0	-	3	A	-
Output ripple and noise(peak to peak)	-	50	300	mV	Oscilloscope bandwidth: 20 MHz
Output voltage Trim range	67	-	100	%	-
Output voltage overshoot	-	-	5	%	The whole range of V_{in} , I_{out} and T_A
Output voltage rise time	-	90	120	ms	The whole range of V_{in} , I_{out} and T_A
Switching frequency	-	250	-	kHz	-

Electrical Specifications

Conditions: T_A = 25°C (77°F), Airflow = 1 m/s (200 LFM), V_{in} = 48 V, unless otherwise notes.

Parameter	Min.	Typ.	Max.	Units	Notes & Conditions
Protection characteristics					
Input undervoltage protection Startup threshold Shutdown threshold Hysteresis	 31 30 1	 34 33 -	 36 35 3	 V V V	 - - -
Output overcurrent protection	3.3	-	5	A	Hiccup mode
Output short circuit protection	-	-	-	-	Hiccup mode
Output overvoltage protection	26.4	-	33.6	V	Hiccup mode
Overtemperature protection Threshold Hysteresis	 110 5	 - -	 130 -	 °C °C	Self-recovery The values are obtained by measuring the temperature of the hottest power component on the top surface of the convertor
Dynamic characteristics					
Overshoot amplitude Recovery time	- -	- -	1200 500	mV µs	Current change rate: 0.1 A/µs load : 25% - 50% - 25%; 50% - 75% - 50%
Efficiency					
100% load	92.5	92.5	-	%	V_{in} = 48 V; I_{out} = 3 A; T_A=25°C (77°F)
50% load	87.5	89.0	-	%	V_{in} = 48 V; I_{out} = 1.5 A; T_A = 25°C (77°F)
20% load	-	80.0	-	%	V_{in} = 48 V; I_{out} = 0.6 A; T_A = 25°C (77°F)
Isolation characteristics					
Input-to-output Isolation voltage	-	-	1500	V DC	Functional Isolation
Other characteristics					
Remote on/off voltage Low level High level	 -0.7 3.5	 - -	 1.2 12	 V V	 - -
On/Off current Low level High level	 - -	 - -	 1.0 -	 mA µA	 - -
Reliability characteristics					
Mean time between failures (MTBF)	-	1.5	-	Million hours	Telcordia SR332; 80% load; Airflow = 1.5m/s (300 FLM); T_A = 40°C (104°F)

Characteristic Curves

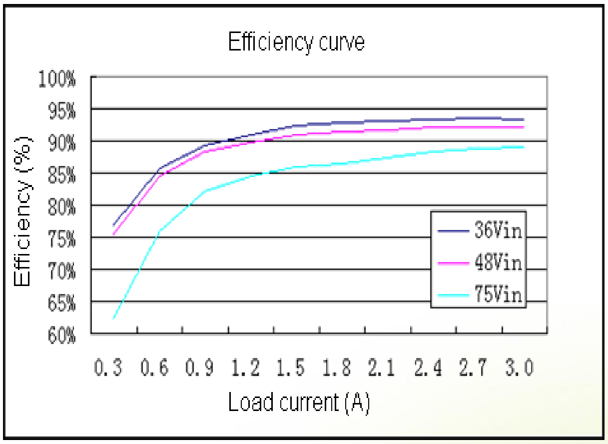


Figure 1: Efficiency (T_A = 25°C or 77°F)

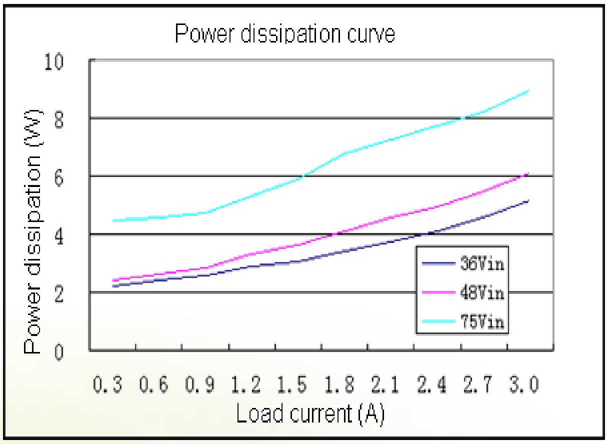


Figure 2: Power dissipation (T_A = 25°C or 77°F)

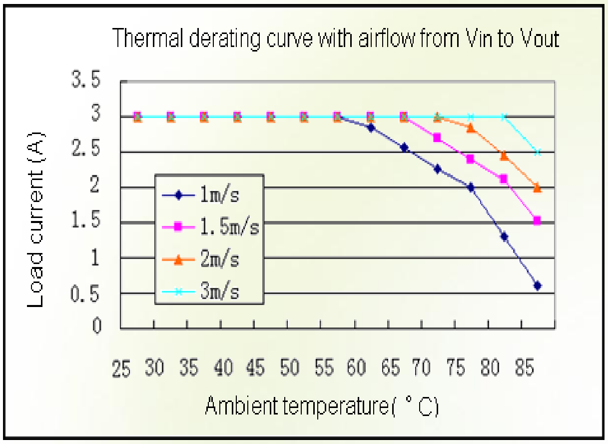


Figure 3: Thermal derating with airflow from V_{in} to V_{out} (V_{in} = 48 V; V_{out} = 24 V)

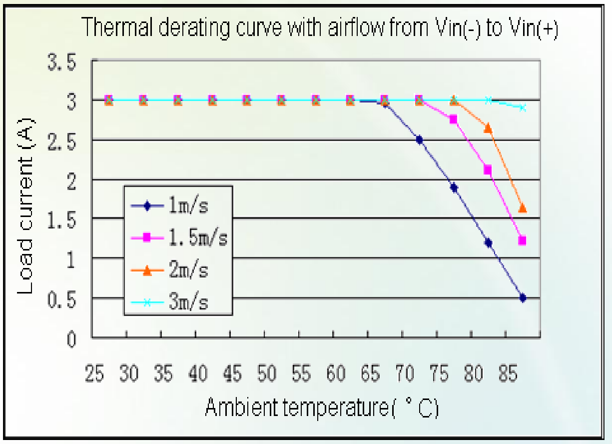


Figure 4: Thermal derating with airflow from V_{in}(-) to V_{in}(+) (V_{in} = 48 V; V_{out} = 24 V)

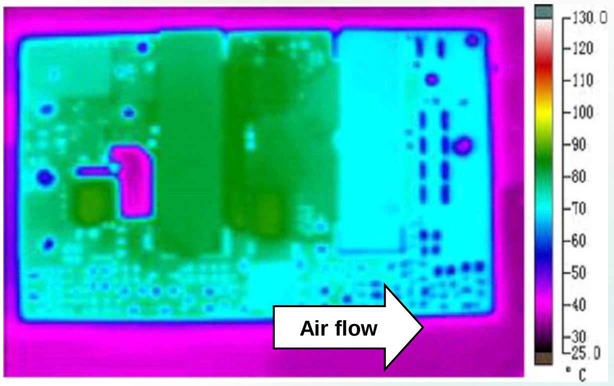


Figure 5: Thermal plot with airflow from V_{in} to V_{out} (T_A = 25°C (77°F); Airflow = 1 m/s (200 FLM); V_{in} = 48 V; V_{out} = 24 V; I_{out} = 3 A)

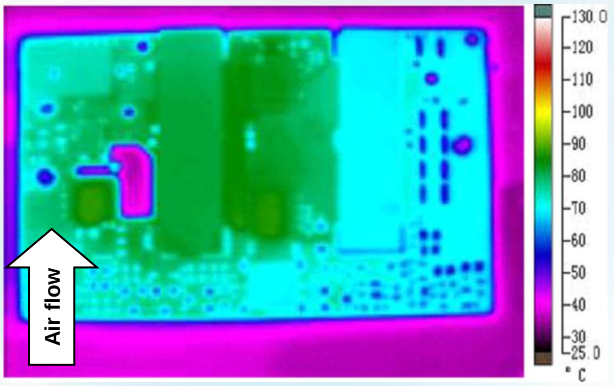


Figure 6: Thermal plot with airflow from V_{in}(-) to V_{in}(+) (T_A = 25°C (77°F); Airflow = 1 m/s (200 FLM); V_{in} = 48 V; V_{out} = 24 V; I_{out} = 3 A)

Typical Waveforms

NOTE

1. During the test of input reflected ripple current, the input terminal must be connected to a 12 µH inductor and a 220 µF electrolytic capacitor.
2. Point B, which is for testing the output voltage ripple, is 25 mm (0.98 in.) away from the V_{out}(+) pin.

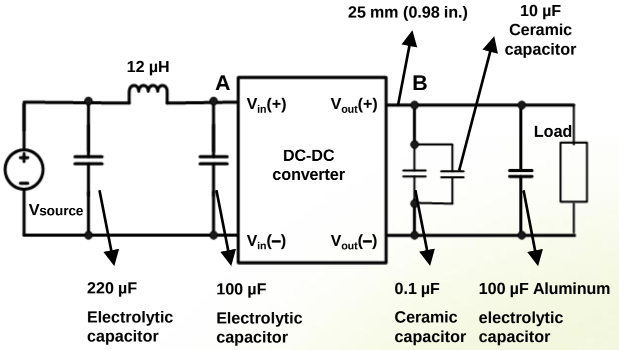


Figure 7: Test set-up diagram

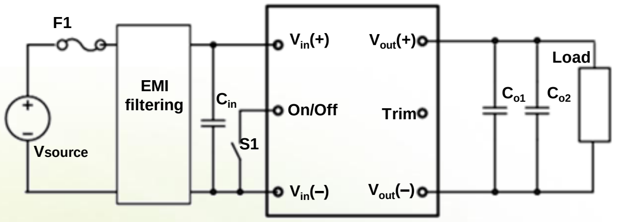


Figure 8: Typical circuit applications

F1: 4 A fuse (fast blowing)
C_{in}: The high-frequency, low equivalent series resistance (ESR) electrolytic capacitor (100 µF/100 V) is recommended.
C_{o1}: The 1 µF ceramic capacitor is recommended.
C_{o2}: The 100 µF electrolytic capacitor is recommended.

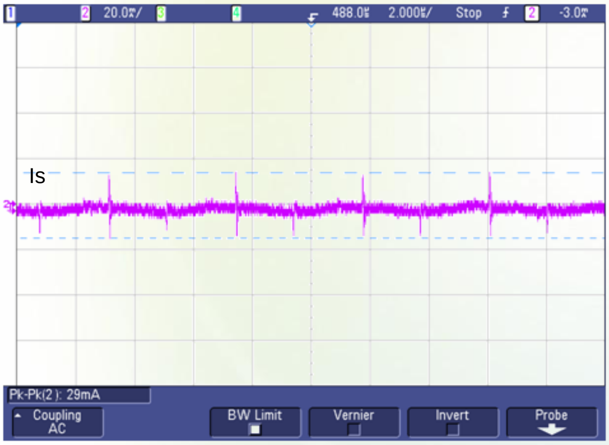


Figure 9: Input reflected ripple current (for point A in the test set-up diagram, V_{in} = 48 V, V_{out} = 24 V, I_{out} = 3 A)

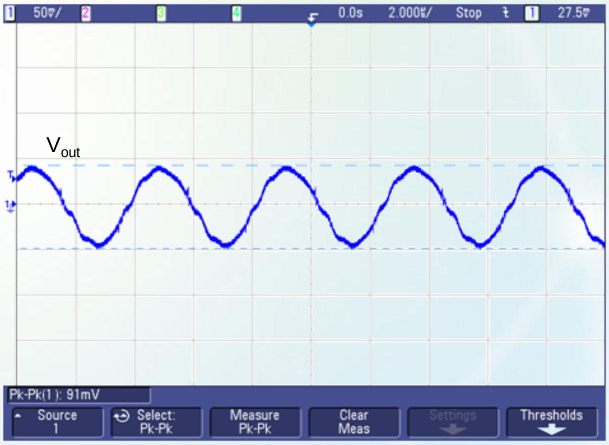


Figure 10: Output voltage ripple (for point B in the test set-up diagram, V_{in} = 48 V, V_{out} = 24 V, I_{out} = 3 A)

Typical Waveforms

Conditions: T_A = 25°C (77°F), V_{in} = 48 V.

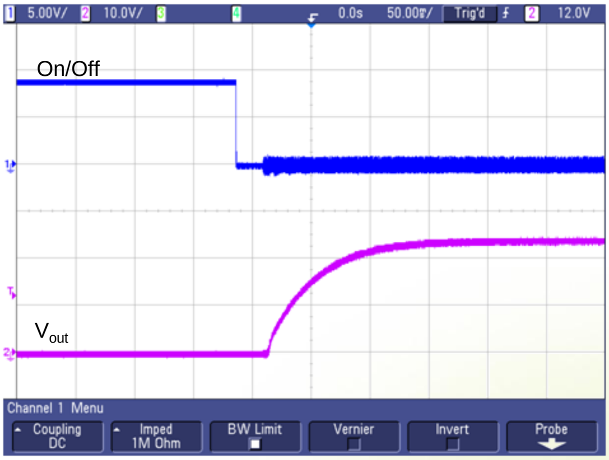


Figure 11: Startup from On/Off

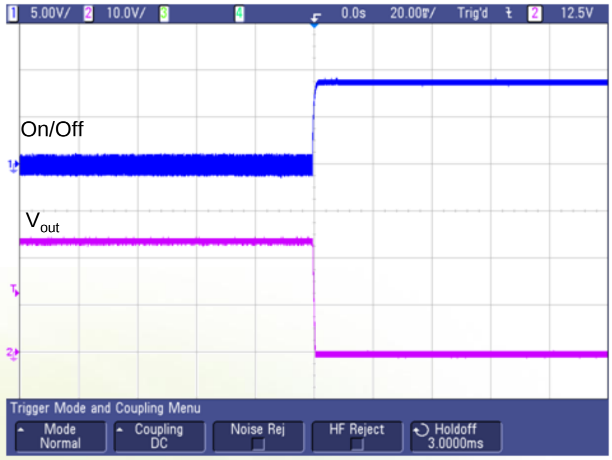


Figure 12: Shutdown from On/Off

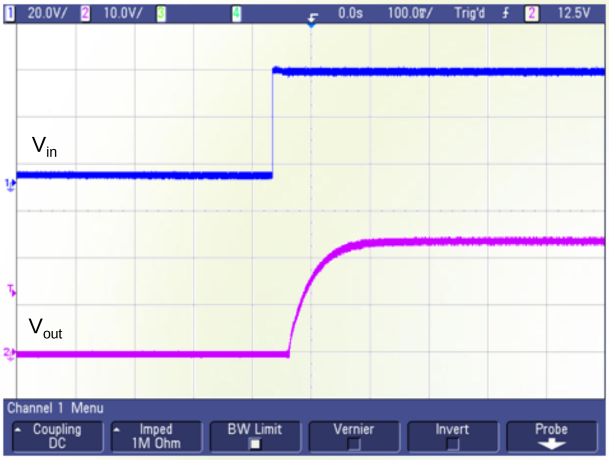


Figure 13: Startup by power on

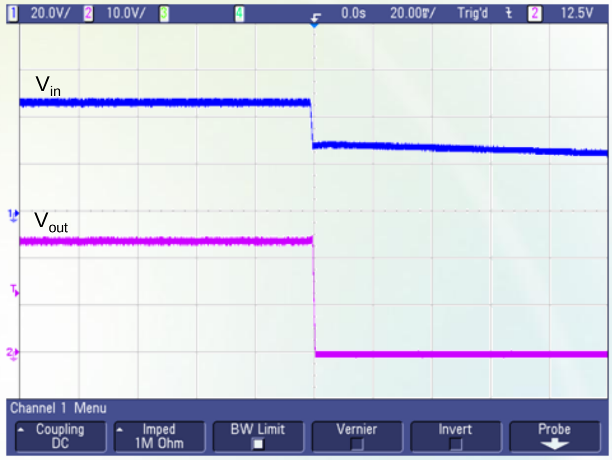


Figure 14: Shutdown by power off

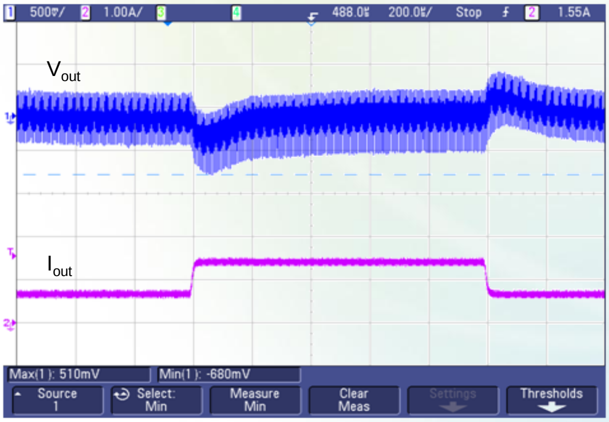


Figure 15: Output voltage dynamic response (Load : 25% - 50% - 25%, di/dt=0.1 A/µs)

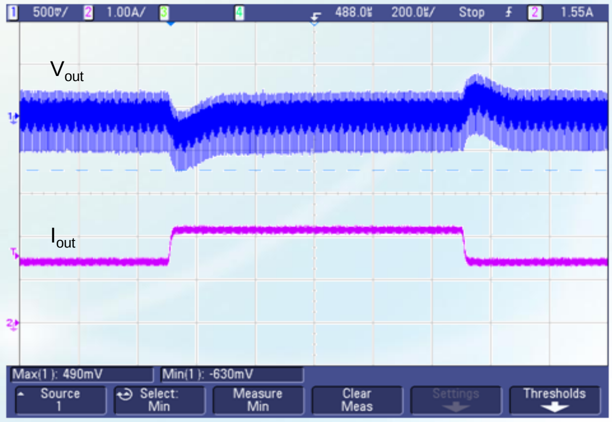


Figure 16: Output voltage dynamic response (Load : 50% - 75% - 50%, di/dt=0.1 A/µs)

Remote On/Off

Logic Enable	On/Off Pin Level	Status
Negative logic	Low level	On
	High level or left open	Off

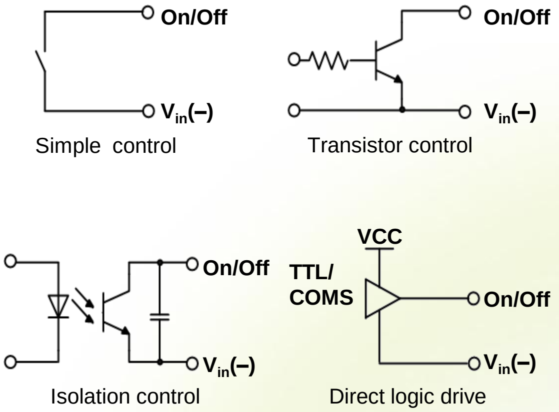


Figure 17: various circuits for driving the On/Off pin

Output Voltage Trim

The output voltage can be adjusted according to the trim range specification by using the Trim pin.

NOTE

1. If the Trim pin is not used, left it open.
2. The converter do not support the Trim Up function.

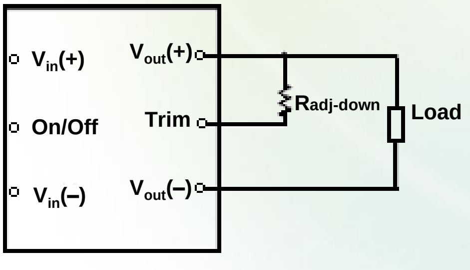


Figure 18: Configuration diagram for Trim down

The relationship between $R_{adj-down}$ and V_{out}:

$$R_{adj-down} = \frac{20 \times (0.931 \times Vout - 2.32)}{20 - (0.931 \times Vout - 2.32)} (kohm)$$

Input Undervoltage Protection

The converter will shut down after the input voltage drops below the undervoltage protection threshold for shutdown. The converter will start to work again after the input voltage reaches the input undervoltage protection threshold for startup. For the Hysteresis, see the Protection characteristics.

Output Overcurrent Protection

The converter equipped with current limiting circuitry can provide protection from an output overload or short circuit condition. If the output current exceeds the output overcurrent protection set point, the converter enters hiccup mode. When the fault condition is removed, the converter will automatically restart.

Output Overvoltage Protection

When the voltage directly across the output pins exceeds the output overvoltage protection threshold, the converter will enter hiccup mode. When the fault condition is removed, the converter will automatically restart.

Overtemperature Protection

A temperature sensor on the converter senses the average temperature of the module. It protects the converter from being damaged at high temperatures. When the temperature exceeds the overtemperature protection threshold, the output will shut down. It will allow the converter to turn on again when the temperature of the sensed location falls by the value of Overtemperature Protection Hysteresis.

MTBF

The MTBF is calculated according to the Telcordia, SR332 Method 1 Case3.

Recommend Reverse Polarity Protection Circuit

Reverse polarity protection is recommended under installation and cabling conditions where reverse polarity across the input may occur.

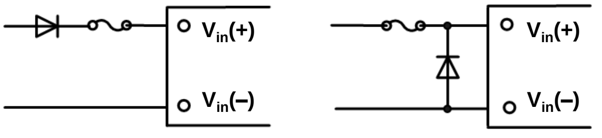


Figure 19: Recommend reverse polarity protection circuits

Recommended Fuse

The converter has no internal fuse. To meet safety and regulatory requirements, a 4 A fuse is recommended.

NOTE

The fuse current should be 1.5 to 2 times the maximum operating current in actual use.

EMC

For the acceptance standard, see the *DC-DC Converter EMC Acceptance Manual.*

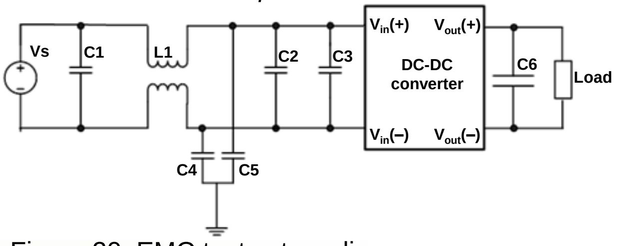


Figure 20: EMC test set-up diagram

C1: Surface mount device (SMD) ceramic capacitor (100 V/1000 nF/X7R/1210)

C2: SMD ceramic capacitor (100 V/100 nF/±10%/X7R/1206)

L1: Common-mode inductor (single phase, 1320 µH/±25%/4 A/R5K/ 21 mm x 21 mm x 12.5 mm [0.83 in. x 0.83 in. x 0.49 in.]). The chip component with the same specifications can also be used.

C4,C5: High-pressure resistant chip ceramic capacitor (22 nF/1000 V/X7R/1210).

C3: Electrolytic capacitor (100 µF/100 V)

C6: Electrolytic capacitor (100 µF/100 V)

Qualification Testing

Parameter	Units	Condition
High Accelerated Life Test (HALT)	4	Lowest operating temperature: -60°C (-76°F); highest operating temperature: 120°C (248°F); vibration limit: 40 G
Proof Of Screen (POS)	4	80 temperature cycles; 50% vibration limit stress: 20 G
High Accelerated Stress Audit (HASA)	8	4 temperature cycles; 50% vibration limit stress: 20 G
Thermal Shock	32	500 temperature cycles between -40°C (-40°F) and +125°C (+257°F) with the temperature change rate of 20°C (68°F) per minute Lasting for 30 minutes both at -40°C (-40°F) and +125°C (+257°F)
Temperature Humidity Bias	16	85°C (185°F); 85% RH; 1000 operating hours under lowest load power
High Temperature Operation Life (HTOL)	16	Rated input voltage; 55°C (131°F); 1000 operating hours under 80% load power

Thermal Consideration

Thermal Test Point

Sufficient airflow should be provided to ensure reliable operating of the converter. Therefore, thermal components are mounted on the top surface of the converter to dissipate heat to the surrounding environment by conduction, convection and radiation. Proper airflow can be verified by measuring the temperature at part 1 in the Figure 21.

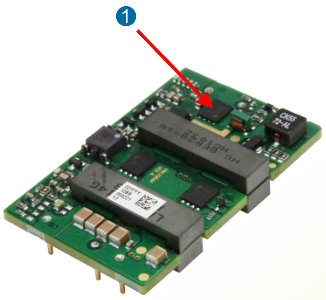


Figure 21: Thermal test point

NOTE
The temperature at the thermal test point on the converter cannot exceed 125°C (257°F). Otherwise, the converter will be protected against overtemperature and will not operate properly.

Power Dissipation

The converter power dissipation is calculated based on efficiency. The following formula reflects the relationship between the consumed power (P_d), efficiency (η), and output power (P_o): Pd=Po(1-η)/η

Mechanical Consideration

Installation

Although the converter can be mounted in any direction, free airflow must be taken.

Soldering

The converter is compatible with standard wave soldering techniques. When wave soldering, the converter pins should be preheated for 20 - 30 seconds at 110°C (230°F) , and wave soldered at 260°C (500°F) for less than 10 seconds.
When hand soldering, the iron temperature should be maintained at 425°C (797°F) and applied to the converter pins for less than 5 seconds.
The converter can be rinsed using the isopropyl alcohol (IPA) solvent or other proper solvents.

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